

The best of Madeira

March 26 - April 3, 2025 | 9-Day/8-Night Land Program

This tour encapsulates the diverse and breathtaking beauty of Madeira Island, showcasing its coastal splendor, mountainous landscapes, and unique natural attractions. Prepare to be enchanted by the islands charm and discover why it is often referred to as the “Pearl of the Atlantic”.



Mar 26 | US to Madeira

Today, board your overnight flight bound for Madeira.

Mar 27 | Arrival Madeira

Welcome to Madeira! Upon arrival you will be met and assisted by a Universal Travel representative. Depending on your arrival time, enjoy a brief panoramic city tour of Funchal, before you check in to your hotel for a relaxing four night stay. The Savoy Palace hotel garners high marks for its cleanliness and exceptional service, with guests lauding the pristine conditions and staff's dedication. Its prime location is a hit among travelers for easy access to local attractions. Tonight, meet your fellow travelers for a welcome to Madeira dinner.

Overnight: Savoy Palace - Resort & Spa | Funchal (B,L,D)

Mar 28 | Funchal

After a leisurely breakfast, depart for a city tour of Funchal. During your tour, visit an embroidery factory, where you will be introduced to the secrets of the famous Madeira embroidery art, passed on from generation to generation. It is one of the unquestionable brand images of Madeira, which dates back to the beginning of its colonization process in the 15th century. Every Portuguese town has a market where people buy their vegetables, fruits, fish and meat, but the island of Madeira has a very big and lively one. It is called the Mercado dos Lavradores and is waiting for you in Funchal's city center! The market is a hive of activity, noise, color and high-energy, and best place to get in touch with locals customs and culture. Watch the tough fishmongers working their knives through the huge fish or the friendly ladies chatting away while selling their colorful flowers. Next, enjoy an included lunch at a local restaurant. This afternoon, embark on an exhilarating private sightseeing adventure via Tuk Tuk. This three-wheeled, open-air vehicle is certainly one of the most unique transportation methods on the island! Your professional driver will take you on a breathtaking, and relaxing ride up the hills of Funchal. Stop at Pináculo and Garajau and witness stunning panoramic views of Funchal, the area and the Atlantic Ocean. Return to the hotel, with the remainder of the evening at your leisure.

Overnight: Savoy Palace - Resort & Spa | Funchal (B,L,D)

Mar 29 | Madeira's beautiful North and East Coast

This morning, after a leisurely breakfast, travel north through the Poiso Pass into the mountains with views of

Pico do Arieiro, the third highest peak on the island. Journey through Ribeiro Frio Natural Park, and admire its green mountains, covered by the dense Laurissilva Forrest, and home to mahogany, laurel and may blossom trees. You arrive into Santana, famous for its triangular-shaped houses with their iconic thatched roofs, it is definitely a must-see attraction on Madeira! Here, you will have the opportunity to create your own Poncha, the traditional drink from Madeira, followed by an included lunch at a local restaurant, overlooking the dramatic Coastline of Madeira's Northshore. On your way back you'll drive past the Eagle Rock Penha de Águia to Porto da Cruz, the center of sugar cane cultivation. Visit the local sugarcane mill, a testimony to the importance sugarcane had and still has on an economic and cultural level in Madeira. On your short tour, walk the original circuit that goes from the collection of sugar cane, through to the various stages of production and ending in a visit to the Rum House and of course with a tasting! Your journey continues with stops at the Portela and Ponta do Rosto viewpoints, offering a broad view of both the east and north sides of the island of Madeira. Tonight's dinner is included in the hotels dining room.

Overnight: Savoy Palace - Resort & Spa | Funchal (B,L,D)

Mar 30 | Free day at the Savoy Palace

Today is the day to enjoy all the amenities of your superior 5-star Hotel Savoy Palace! Relax on your private and well-appointed balcony and enjoying breathtaking ocean views. Visit the Laurea Spa for an unforgettable experience (optional)! Enjoy a massage in one of the 11 treatment rooms, get a pedicure in the Champagne & Nail Bar, relax at either the indoor or outdoor pool. Breakfast, lunch and dinner will be served at the hotels restaurants.

Overnight: Savoy Palace - Resort & Spa | Funchal (B,L,D)

Mar 31 | Monte | Fishing Village | Calheta

This morning after checking out of the Savoy Palace, you will visit one of the islands must visit tourist attractions. Board the Funchal Cable Car, which connects the center of Funchal to the parish of Monte, offering the memorable experience of flying over the city and the mountain within 15 minutes, overcoming a drop of 1840 feet. The cable car starts by offering an aerial view over the urban fabric of the capital of Madeira. Gradually, the landscape becomes dominated by the characteristic green shades of this Atlantic pearl. Once in Monte, you will visit



the Church of Nossa Senhora do Monte, where the sarcophagus of the last emperor of Austria - Charles I is located. Discover the tropical Monte Palace tropical Garden, which has a vast collection of exotic plant species and covers an area of 17 acres. Alongside its fauna, the works of art add even more beauty to this space. Next, take a Madeira Toboggan Ride on Traditional Wicker Basket Sledges. A thrilling and unforgettable 1.25 mile ride, up to 18 mph per hour is guaranteed. Truly a story you'll want to bring back home! After you made it safe and sound to the finish line, continue your tour by bus to the fishing village Camara de Lobos for an included late lunch. After some free time for shopping in the village you'll stop at Cabo Girão Skywalk, an attraction that's certainly not for the faint-hearted. Jutting out of the side of some of the highest cliffs in Europe (1902 feet above sea level), the glass walkway offers incredible views of the Madeira coastline, Funchal and the town of Câmara de Lobos. This evening, you check in to your 5-star hotel for a comfortable three night stay.

Overnight: Savoy Saccarum Resort & Spa (B,L,D)

Apr 1 | The Beautiful West

This morning you leave the hotel in the direction of Ponta Do Sol, a banana and sugar cane-growing region. Visit the Banana Museum and learn about its history, transport processes, the challenges of the future and its role in nutrition. Your tour concludes with a sampling of banana beer and a banana snack. From here you journey over the Encumeada Pass, home to a 20 million year old living fossil, the subtropical Laurissilva Rainforest. It covers an

area of approximately 37,000 acres, and is therefore considered the largest and best preserved forest of this kind in the world. In 1999, the Laurissilva was officially declared a World Heritage Site by UNESCO. Around midday arrive in the town of Seixal. Here you have free time for lunch, before visiting a winery and sample a local red and white wine. Travel along the wildly romantic north coast including a photo stop at the natural sea swimming pools. Located in the village of Porto Moniz, these special natural pools are among the most famous on the island. From here travel back to your hotel for overnight. Dinner will be served at the hotels dining room.

Overnight: Savoy Saccarum Resort & Spa (B,D)

Apr 2 | Calheta Leisure Day at the Savoy Saccarum

Today is yours to explore your 5-star resort! The hotels unique location, allows you to overlook the ocean, the nearby marina, and the mountainside. Whether you spend your morning with a book on your spacious and private ocean view balcony, or swim in one of the three pools, or enjoy a Pina Colada at the hotels beach bar, you have an ample of choices how to spend your day. Breakfast, lunch and dinner is included in one of the hotels restaurants.

Overnight: Savoy Palace (B,L,D)

Apr 3 | Departure

Today after breakfast, you transfer to the Funchal airport and check in for your flight home. Memories of your time on the Island of Madeira will last forever! **(B)**

**Itinerary is subject to change*

Inclusions:

- Round trip transfer to the Sioux Falls Airport
- Round trip airfare to from FSD to Funchal, Madeira
- 4-nights at the Savoy Palace 5-Star Resort & Spa
- 3-nights at the Savoy Saccarum 5-Star Resort & Spa
- 8-Breakfasts, 6-Lunches, 7-Dinners included
- 6-days service of a full size luxury motor coach
- 6-days service of a local step-on guide
- Local beer/wine with all included lunches & dinners
- All sightseeing and admissions as listed on the itinerary: Embroidery Factory, Tuk-Tuk ride, traditional Poncha drink, Sugarcane Mill visit, incl. Rum tasting, Funchal Cable Car, Monte Place Tropical Garden, Toboggan Ride (Sledge), Cabo Girão Skywalk, Banana Museum visit, incl. Banana beer tasting, Winery visit, incl. sampling a Red and White wine
- All resort, service, and government fees and meal gratuities included
- Porterage of one bag per person (excludes airline baggage fees)
- Service of a Universal Travel representative
- **All gratuities for drivers & step-on guides**

A valid passport is required for this tour program. The passport must be valid for at least 6 month after returning back to the US, and must have at least three empty visa pages.

TRIP COST:

\$5,999.00

Per Person

\$1,169.00

Single add on
Cash or check payment

\$850.00 deposit due to

confirm the reservation

Final payment due Nov 18, 2024

No penalties until Nov 24, 2024

Cancellation:

50% non-refundable Nov 25, 2024

100% non-refundable Jan 1, 2025

Contact Fran Rietveld

605.995.7910

frietveld@firstdakota.com

First Dakota National Bank

1712 N Main Street

Mitchell, SD 57301



An optional Travel Protection plan is available with coverage for trip cancellation/interruption, see enclosed product flyer for more information.



Group tours are an exciting way to explore the world, and a Travelex travel protection plan can help ensure that you stay safe during your next tour. Our 360° Group Premier plan provides maximum travel protection for all ages at competitive group rates. Benefits include trip cancellation and interruption, emergency medical coverage, and 24/7 travel assistance services.



360° Group Premier | Group Travel Protection

Plan highlights

- Trip cancellation/interruption benefit includes:
 - Sickness, injury, or death¹
 - Inclement weather & natural disasters
 - Financial insolvency² & labor strike
 - Involuntary unemployment
- Primary coverage, no deductibles³
- Medical evacuation
- 5-hour travel delay benefit
- 3-hour missed connection benefit
- 12-hour baggage delay benefit
- Fast online claims⁴

360° Group Premier plan rates³

Trip cost	0-59	60-74	75+
\$0	\$36	\$47	\$64
\$1 - \$250	\$44	\$58	\$81
\$251 - \$500	\$57	\$74	\$105
\$501 - \$1,000	\$86	\$114	\$168
\$1,001 - \$1,500	\$109	\$143	\$211
\$1,501 - \$2,000	\$149	\$191	\$215
\$2,001 - \$2,500	\$191	\$245	\$277
\$2,501 - \$3,000	\$234	\$300	\$338
\$3,001 - \$3,500	\$276	\$354	\$400
\$3,501 - \$4,000	\$319	\$409	\$461
\$4,001 - \$4,500	\$361	\$463	\$523
\$4,501 - \$5,000	\$404	\$518	\$584
\$5,001 - \$5,500	\$446	\$572	\$646
\$5,501 - \$6,000	\$489	\$627	\$707
\$6,001 - \$6,500	\$531	\$681	\$769
\$6,501 - \$7,000	\$574	\$736	\$830
\$7,001 - \$8,000	\$638	\$818	\$923
\$8,001 - \$9,000	\$723	\$927	\$1,046
\$9,001 - \$10,000	\$808	\$1,036	\$1,169
\$10,001 - \$11,000	\$893	\$1,145	\$1,292
\$11,001 - \$12,000	\$978	\$1,254	\$1,415
\$12,001 - \$13,000	\$1,063	\$1,363	\$1,538
\$13,001 - \$14,000	\$1,148	\$1,472	\$1,661
\$14,001 - \$15,000	\$1,233	\$1,581	\$1,784
\$15,001 - \$16,000	\$1,318	\$1,690	\$1,907
\$16,001 - \$17,000	\$1,403	\$1,799	\$2,030
\$17,001 - \$18,000	\$1,488	\$1,908	\$2,153
\$18,001 - \$19,000	\$1,573	\$2,017	\$2,276
\$19,001 - \$20,000	\$1,658	\$2,126	\$2,399

360° Group Premier plan benefits³

Benefits	Coverage
Trip cancellation	100% of trip cost (up to \$20,000)
Trip interruption	150% of trip cost (up to \$30,000)
Trip interruption—return air only ⁵	\$1,000
Travel delay	\$1,000 (\$250/day)
Missed connection	\$1,000
Baggage & personal effects	\$1,500
Sporting equipment delay ³	\$600
Baggage delay	\$250
Emergency medical expenses ⁶	\$50,000
Emergency dental expenses ⁶	\$500
Emergency evacuation & repatriation	\$250,000
Accidental death & dismemberment	\$10,000
Travel assistance services ⁷	Included

¹Of you, a traveling companion, family member, or business partner. ²Coverage when plan is purchased at or before the final trip payment. ³All coverage per insured up to the limits listed. Pre-existing medical conditions waiver may vary by state. Coverages may vary and may not be available in all states. Please see the policy for details, or call +1.888.574.7026. Rates are subject to change. ⁴Based on industry average. Fastest payment on approved claims is based on electronic payment of claim. ⁵Coverage for trip interruption and trip interruption—return air only cannot be combined. ⁶\$50 deductible in CT, IN, KS, MO, MT, VT, and WA. ⁷Provided by the designated provider listed in the policy. 10.23 GRPFLY3





Questions about plan benefits?

Call +1.888.574.7026 and use Plan GPZ-1023, or email 360Group@travelexinsurance.com.

Trip cancellation & trip interruption

Protect travel investments and recover nonrefundable prepaid costs if your trip is canceled or interrupted for a covered reason. Popular covered reasons include:

- Sickness, injury, or death¹
- Residence or destination uninhabitable
- Strike
- Inclement weather
- Cancel for business reasons
- Traffic accident en route
- Quarantine
- Jury duty/subpoena
- Military duty
- Financial insolvency²
- Terrorist incident
- Theft of passport/visa
- Involuntary termination

Travel delay

Reimbursement for reasonable additional costs — such as accommodations, local transportation, and meals — if travel is delayed five hours or longer.

Baggage & personal effects

Reimbursement for personal articles and expenses if bags are lost, stolen, or damaged.

Baggage delay

Reimbursement for reasonable additional personal articles and expenses if bags are delayed for 12 hours or more.

Emergency medical & dental expenses⁶

Emergency medical treatment if sickness or injury occurs while traveling.

Emergency medical evacuation

Includes emergency medical evacuation to the nearest suitable medical facility, help returning home if medically necessary, and repatriation expenses.

Accidental death & dismemberment

Reimbursement for permanent loss of life, limbs, or sight from a covered accidental injury during travel.

Pre-existing medical condition exclusion waiver³

Pre-existing medical conditions are eligible for coverage when:

- The traveler is medically able to travel at the time of plan purchase
- The plan is purchased at or before the final trip payment

A pre-existing condition is an injury, sickness, or other condition (excluding any condition from which death ensues) of an insured, traveling companion, or family member traveling with the insured within the 60-day period immediately preceding the insured's plan purchase date.

Plan details

View policy at policy.travelexinsurance.com/GPZ-1023

Unless otherwise stated in the plan, this plan will not pay for any loss arising directly or indirectly out of, or as a result of, or from, or that occur to, or are as a result of the actions of, the insured or the insured's family member, or traveling companion, or business partner for the following: suicide, attempted suicide, or intentionally self-inflicted injury, while sane or insane (while sane in CO and MO); mental, nervous, or psychological disorders; being under the influence of drugs or intoxicants, unless prescribed by a physician; normal pregnancy, resulting childbirth, and elective abortion; participation as a professional in athletics while on a covered trip; participation in organized amateur or interscholastic athletic or sports competition or related practice events; riding or driving in any motor competition; off-road driving, whether as a driver or as a passenger; declared or undeclared war, or any act of war; civil disorder; service in the armed forces of any country; nuclear reaction, radiation or radioactive contamination; operating or learning to operate any aircraft, as pilot or crew; mountain climbing, bungee jumping, snow skiing, skydiving, parachuting, free falling, cliff diving, B.A.S.E. or base jumping, hang gliding, parasailing, travel on any air-supported device other than on a regularly scheduled airline or air charter company, or extreme sports; mountaineering where ropes or guides are commonly used including ascending and descending a mountain requiring specialized equipment, including but not limited to anchors, bolts, carabiners, crampons, lead/top-rope anchoring equipment and pick-axes; scuba diving if the depth of the water exceeds 75 feet; the insured's commission of or attempt to commit a felony; elective medical or holistic treatment or procedures; failure of any tour operator, common carrier, other travel supplier, person or agency to provide the bargained-for travel arrangements/services; a loss that results from a sickness, disease, or other condition, event, or circumstance that occurs at a time when this policy is not in effect for the insured; a diagnosed sickness (if insurance is purchased after such diagnosis) from which no recovery is expected and that only palliative treatment is provided and that carries a prognosis of death within 12 months of the effective date of the applicable coverage under this policy; sickness, injury or death if the plan is purchased after entering a hospice facility or receiving hospice treatment; any trip taken outside the advice of a physician; or a pre-existing medical condition, including death, that results therefrom (within the stated look-back period within your insurance policy). Additionally, this plan will not pay for any loss arising directly or indirectly out of, or as a result of, or from, or that occur to, or are as a result of the actions of, the following that occur to the insured: any amount paid or payable under any worker's compensation, disability benefit or similar law; a loss or damage caused by detention, confiscation, or destruction by customs; or medical treatment during a covered trip, or arising from a covered trip undertaken for the purpose or intent of securing medical treatment. The following additional exclusion applies to accidental death and dismemberment benefits: We will not pay for loss caused by or resulting from sickness of any kind. Please refer to your plan documents for a complete list of plan exclusions and limitations, as well as the definitions of capitalized terms used herein. The purchase of this product is not required in order to purchase any other travel product or service. Your travel retailer might not be licensed to sell travel insurance and will only be able to provide general information about the product. An unlicensed travel retailer may not answer questions about the terms and conditions of the insurance offered and may not evaluate the adequacy of your existing insurance coverage. The products offered provide insurance coverage that only applies during your covered trip. You may have insurance coverage from other sources that provide similar benefits but may be subject to different restrictions depending on the coverage. You may wish to compare the terms of the travel policy offered through Travelex with any existing life, health, home, and automobile insurance policies you may have. If you have questions about your coverage under your existing insurance policies, contact your insurer or insurance agent or broker. Any inquiry regarding claims may be directed to Zurich Travel Assist at claims@zurichtravelassist.com, P.O. Box 968019, Schaumburg, IL 60196-8019; +1.800.501.4781. Inquiries regarding new, existing, or denied claims and any other claims questions may also be directed to this address. Consumers in California may also contact the California Department of Insurance Hotline +1.800.927.4357 or +1.213.897.8921. Travelex Insurance Services, Inc. CA Agency License #0D10209. Consumers in Maryland may contact the Maryland Insurance Administration +1.800.492.6116 or +1.410.468.2340. Insurance coverages underwritten by Zurich American Insurance Company, a New York domiciled company with its principal place of business at 1299 Zurich Way, Schaumburg, IL 60196 (NAIC # 16535). The terms and conditions of the policy described in this brief summary are governed by the individual policy document that contains the complete terms. In the event of any discrepancy between the information in this brief summary and the policy, the policy document shall govern. This is intended as a general description of certain types of insurance available to qualified customers, provided solely for informational purposes. Policy Form Series #U-TIIV-100-A CW, #U-TIIN-100/110-A CW, #U-TIGV-100-A CW, #U-TIGV-100-A CW; in DC #U-TIIV-100-A DC & #U-TIGV-100-A DC; in IN #U-TIIN-100/110-A IN & U-TIGV-100-A IN; in KS U-TIIN-110-A KS; in MN #U-TIIV-100-B MN & #U-TIGV-100-B MN; in MO U-TIIN-110-A MO; in MT #U-TIIN-100/110 MT & U-TIGV-100-A CW; in NH # U-TIIV-100-A NH; #U-TIIV-101-B NY, #U-TIIN-100 NY; in OR #U-TIIV-100-A OR; in VA #U-TIIV-100-A VA and #U-TIGV-100-A VA; in VT #U-TIIN-100/110-A VT. 10.23 GRPFLY3



Dream. Explore. Travel On.



Please complete the reservation form (one per person) and return it to your FirstPartners Advisor or mail along with your deposit and insurance payment to:

First Dakota National Bank
Attn: Fran Rietveld
1712 N Main St | PO Box 1306
Mitchell, SD 57301-7306
Phone: (605) 995-7910 (605) 770-3290 cell
email: frietveld@firstdakota.com

Name of Tour _____ Today's Date: _____

PLEASE PRINT

Legal Name: _____

Street Address: _____

City/State/Zip: _____

Phone number (with area code): Home: _____ Cell _____

E-mail: _____

Birth date: _____ Gender: _____ Male _____ Female
(Month/day/year Ex: May 9, 1965)

Roommate's name, if applicable: _____

Indicate your hotel room/ cruise cabin preference: _____ One Bed/type or _____ Two Beds/type

Do you have any food restrictions? (Diabetic, gluten free, etc) _____

Notate if your birthday or anniversary occur during the tour: _____

Occasion _____ Date of celebration _____

IF THIS TRIP INVOLVES AIR – COMPLETE THIS SECTION

Name “**EXACTLY**” as it appears on your identification: _____
(A Passport is required for all travel outside of the U.S. – a current Driver's License is acceptable within the U.S.) Please send in **COLOR COPY** of identification being used for flight.

Passport #: _____ Issue Date: _____ Expiration Date: _____
Passport *must* be valid for six months beyond the date of departure (month/day/year Ex: May 9, 2030)

Do you need wheel chair assistance in the airport? _____

Airline frequent flyer # / TSA# _____

CANCELLATION POLICY

This policy must be signed before your tour reservation is accepted.

First Dakota National Bank recommends Trip Interruption and Cancellation Insurance for all participants. The insurance provides certain refund rights in the event you are unable to attend a FirstPartners Travel event due to medical emergency or other defined reasons. An insurance policy and additional information regarding the insurance, its coverage, exclusions, and limitations is available upon request.

First Dakota National Bank reserves the right to take photographs of tour participants that may or may not be used in newsletters or FirstPartners and First Dakota Travel publications.

- I agree First Dakota National Bank is not liable for any losses, financial or otherwise.
- I ACCEPT the optional travel protection plan and have paid the premium with my deposit.
- I DECLINE the optional travel protection plan and in doing so realize I may lose all or part of my trip payment if I have to cancel after the cancellation or final payment date noted on the trip flier. I also realize I will be 100% responsible for all expenses incurred due to cancelled or delayed flights; if I become sick, injured, or die while on the trip; or if I must leave the tour to return home. I will also not have coverage for lost or damaged luggage, additional lodging or meals if delayed or for any unused portion of the tour.
- I am an independent traveler and can care for myself.
- My emergency contact has a valid passport.

Name: _____ Date: _____

